

Micromax™ HT702

Electronic Inks and Pastes

Polyimide Encapsulant/Dielectric

Micromax™ HT702 is a screen printable and nozzle dispensable polyimide x-over/encapsulant dielectric. This composition is particularly suited for applications where high operating temperatures and high chemical resistance are required.

Product benefits

- Excellent thermal resistance (solder resistance)
- Excellent chemical resistance to common solvents
- Excellent adhesion to a variety of substrates
- High dielectric strength (BDV > 0.5kV)
- Good flexibility
- Compatible with Micromax™ HT802 conductor and Micromax™ HT603/602 resistor

**Thermal/Chemical stability varies depending on operating temperature/time*

Product information

Colour	White
Solvent or thinner	Micromax™ 8246
Solid content	40 - 44 ^[1] %
[1]: 180°C, 3 hr	

Rheological properties

Viscosity	20 - 35 ^[2] Pa.s
[2]: Brookfield RVT, #14 spindle, 10 rpm, 25°C	

Application technique

Mask mesh	200
Drying time	30 - 60 ^[3] min
Drying temperature	140 - 150 ^[3] °C
Theoretical coverage	313 ^[4] cm ² /g
Recommended film thickness, dried	8 - 12 µm
[3]: box oven	
[4]: at 10µm thickness	

Micromax™ HT702

Electronic Inks and Pastes

Typical mechanical properties

Adhesion, cross hatch
[5]: ASTM D3359-78

5B^[5] class

Electrical properties

Dielectric Constant
Breakdown Voltage
[6]: at 1 KHz
[7]: at 25.4µm, DC

≤5^[6]
≥500 V

Storage and stability

Shelf life
[8]: in unopened containers, from date of shipment, at temperature <25°C

6^[8] months

Additional information

How to use

Processing

- **Substrates**
 - Micromax™ Kapton™ FPC, Micromax™ Kapton™ RS, FR-4, Aluminum, Alumina, glass
- **Screen types**
 - 200-mesh stainless steel
- **Typical thickness (after drying)**
 - 8 - 12 µm
- **Drying**
 - Box oven : 140-150°C for 30-60 minutes in a well-ventilated oven
 - Reel to reel : 140-150°C for 3-5 minutes

Properties

- Information in this datasheet shows anticipated typical physical properties for Micromax™ HT702 based on specific controlled experiments in our labs and are not intended to represent the product specifications, details of which are available upon request.

Storage and shelf life

Containers should be stored, tightly sealed, in a clean, stable environment at room temperature (<25°C). Shelf life of material in unopened containers is six months from date of shipment. Some settling of solids may occur and compositions should be thoroughly mixed prior to use.

Micromax™ HT702

Electronic Inks and Pastes

Safety and handling

For safety and handling information pertaining to this product, read Safety Data Sheet (SDS).

NOTICE TO USERS: Values shown are based on testing of laboratory test specimens and represent data that fall within the standard range of properties for natural material. These values alone do not represent a sufficient basis for any part design and are not intended for use in establishing maximum, minimum, or ranges of values for specification purposes. Colourants or other additives may cause significant variations in data values. Properties of moulded parts can be influenced by a wide variety of factors including, but not limited to, material selection, additives, part design, processing conditions and environmental exposure. Other than those products expressly identified as medical grade (including by MT® product designation or otherwise), Celanese's products are not intended for use in medical or dental implants. Regardless of any such product designation, any determination of the suitability of a particular material and part design for any use contemplated by the users and the manner of such use is the sole responsibility of the users, who must assure themselves that the material as subsequently processed meets the needs of their particular product or use. To the best of our knowledge, the information contained in this publication is accurate; however, we do not assume any liability whatsoever for the accuracy and completeness of such information. The information contained in this publication should not be construed as a promise or guarantee of specific properties of our products. It is the sole responsibility of the users to investigate whether any existing patents are infringed by the use of the materials mentioned in this publication. Moreover, there is a need to reduce human exposure to many materials to the lowest practical limits in view of possible adverse effects. To the extent that any hazards may have been mentioned in this publication, we neither suggest nor guarantee that such hazards are the only ones that exist. We recommend that persons intending to rely on any recommendation or to use any equipment, processing technique or material mentioned in this publication should satisfy themselves that they can meet all applicable safety and health standards. We strongly recommend that users seek and adhere to the manufacturer's current instructions for handling each material they use, and entrust the handling of such material to adequately trained personnel only. Please call the telephone numbers listed for additional technical information. Call Customer Services for the appropriate Materials Safety Data Sheets (MSDS) before attempting to process our products.

© 2023 Celanese or its affiliates. All rights reserved. Celanese®, registered C-ball design and all other trademarks identified herein with ®, TM, SM, unless otherwise noted, are trademarks of Celanese or its affiliates. Fortron is a registered trademark of Fortron Industries LLC. KEPITAL is a registered trademark of Korea Engineering Plastics Company, Ltd.